



Wenzhou Xinlei Machinery Co., Ltd

Add: No. 1555 Huaming Road, Feiyun Street, Ruian City, Wenzhou City,
Zhejiang Province, China

Tel: +86-13566213908 Email: xinlei02@xyymachine.com Website: <https://www.wzxlmachinery.com/>

型号: XL-JD260

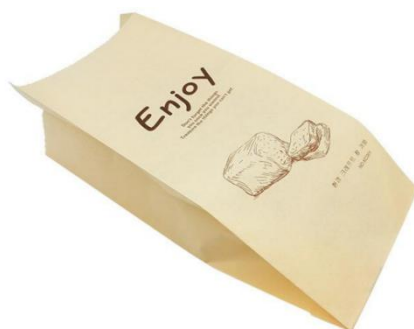
全自动高尖底纸袋机

Automatic High Speed V Bottom Bag Machine

机器图片 Machine Pictures:



样品图片 Sample Pictures:





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性能与用途 Performance and Use:

全自动高速纸袋机由卷筒原色纸或印刷卷筒纸如牛皮纸、条纹牛皮纸、油光纸、食品淋膜纸、医用纸等纸卷材料制袋工艺由刺孔、上边胶、折边成形、打断、折底、糊底、成品袋输出一一次完成。本机操作更方便，更高效更稳定，是生产各种不同纸质袋、休闲食品袋、面包袋、干果袋等环保纸袋的理想设备。

Full automatic high speed paper bag making machine use primary color rolling paper or printed rolling paper such as craft paper, striped brown paper, slick paper, food coated paper, medico paper and so on, bag making process consist of puncture, side gluing, side folding, bag forming, cut off, bottom folding, bottom gluing, finish product delivered in onetime. Our machine have advantage of easy operation, high efficiency, more steady, it is an ideal machine for make different kind of paper bag, snack food paper bag, bread paper bag, dry fruit paper bag and environment friendly paper bag.

主要特点 Main Feature:

- 1 采用威伦触摸屏人机界面，操作功能一目了然，便于掌控
 - 2 采用日本原装三菱运动控制器，通过与光纤一体化，保证高速运行稳定
 - 3 采用日本三菱伺服电机搭配德国施克色标电眼修正，精确跟踪印刷袋尺寸
 - 4 原料装卸采用液压动升降结构，放卷采用全自动恒张力控制。
 - 5 原料纠偏采用无刷伺服电机，降低纸卷对位调整时间。
1. Using Weinview touch screen man-machine interface, the operation function is clear at a glance. Easy to control.
 2. Adopt original Japanese Mistubishi motion controller (PC), integrated with optical fiber. Ensure stable high-speed operation.
 3. Use Japanese Mistubishi private server motor with German original SICK photoelectric eye correction. Accurately track the printed bag size.
 4. The material loading and unloading adopts hydraulic lifting structure, and the unwinding adopts automatic constant tension control.
 5. The raw material is rectified by non-brush servo motor, which reduces the time for roll registration adjustment.



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技术参数 Technical Parameters:

机器型号 Model	XL-JD260
切袋长度 Cutting Length	165-715mm
制袋长度 Bag Length (L)	160-710mm
制袋宽度 Bag Width (W)	70-260mm
插边尺寸 Insert Size (G)	20-120mm
梯口高度 Ladder Height	15/20mm
纸袋速度 Paper Bag Speed	50-650pcs/min
纸料宽度 Paper Width	160-960mm
纸料直径 Paper Diameter	1100mm
纸料内径 Inner Diameter of Paper	76mm
纸料厚度 Paper Thickness	35-80g/m ²
薄膜宽度 Film Width	80-280mm
薄膜厚度 Film Thickness	0.020-0.037mm
薄膜最大直径 Maximum Diameter of Film	500mm
工作气源 Working Gas	≥ 0.12m ³ /min, 0.5-0.8mpa
整机功率 Power	380v 3phase 4line 32.1kw
整机重量 Total Weight	6500kg
外形尺寸 Overall Size	6800*2900*2000mm

流程图 Flow Chart:

